

Performance Analysis of the Binary Delonix Regia Bio Diesel and Diesel

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Abstract -This paper provides an overview of recent biodiesel advances. Bio-diesel is a liquid bio-fuel made from vegetable oils, animal fats, seeds oils, and an alcohol that can be used alone or combined with diesel oil in diesel engines. Bio-diesel is a renewable energy source that can help lower greenhouse gas emissions and agriculture's "carbon footprint." Biodiesel is made by combining vegetable oil with an alcohol (typically methanol or ethanol) and a catalyst (usually sodium hydroxide or potassium hydroxide). The first step is to extract the oil from the seeds, such as "Delonix regia." The glycerin is separated from the oil in this procedure. Bio-diesel is a thinner version of the original oil that works better in diesel engines. Delonix Regia Biodiesel and Diesel blend is tested and performance is analyzed.

Key Words: Delonix regia, bio-diesel, diesel, binary blend, Performance analysis

1. DELONIX REGIA

Delonix regia is a flowering plant native to Madagascar that belongs to the bean family Fabaceae, subfamily Caesalpinioideae. It's known for its fern-like leaves and bright orange-red petals that bloom with in summer.



Fig: Delonix Regia Seeds

The shade and ornamental value of the tree are the main reasons for its planting. It's a wonderful tree for controlling soil erosion in arid and semi-arid environments because of its hardiness and aggressive root structure.

Delonix Regia has huge flowers with four spreading crimson or orange-red petals up to 8cm long and a fifth upright petal, the standard, that is slightly larger and dotted with yellow and white.

Corymbs of the flower emerge along and at the ends of branches. The complex leaves have a fluffy appearance and is doubly pinnate. They are a typical light, vivid green. When young, the pods are green and flaccid, but as they mature, they become dark-brown and woody. This can measure up to 60cm in length and 5cm in width. The seeds are tiny, weighing an average of 0.4 g.

2. METHODOLOGY

Mechanical crushing extracts oil from Delonix Regia seeds, yielding 240ml raw oil from 1kg of seeds. The transesterification process is used to make biodiesel from extracted oil.

3. BIODIESEL (10)-DIESEL (90) PERFORMANCE

Performance analysis carried out in the kirloskar TV-1 engine.

Following is the specification of engine:

Speed maintained at 1500 rpm,

Mass flow rate of cooling water: 7lit/min

Specific gravity of oil = 0.8182

Blending ratio= BD (10) & D(90)

Calorific value of oil =10,010 KCal/Kg

Table - 1

% of Load	Calculated Load		Time taken for 10cc of fuel consumption			EGT °C
	N	Kgf	t ₁ (sec)	t ₂ (sec)	t _{avg} (sec)	
20	33.35	3.4	40.07	40.28	40.2	185
40	67.68	6.9	25.5	25.0	25.2	242
80	135.3	13.8	22.97	22.98	22.9	318
100	169.7	17.3	20.3	20.9	20.7	330
100	169.7	17.3	20.3	20.9	20.7	330

3.1 Fuel Consumption

$$\text{Fuel consumption} = \frac{10}{T_{avg}} \times \text{Sp.gravity of fuel} \times \text{density of water} \times 10^{-6} \times 3600 \text{ kg/hr}$$

T_{avg} for variable blends given in the table

For 20% load

$$F_{UC_{20}} = \frac{10}{40.24} \times 0.8182 \times 1000 \times 10^{-6} \times 3600$$

$$F_{UC_{20}} = 0.730 \text{ kg/hr}$$

For 40% load

$$F_{UC_{40}} = \frac{10}{25.49} \times 0.8182 \times 1000 \times 10^{-6} \times 3600$$

$$F_{UC_{40}} = 1.155 \text{ kg/h}$$

For 100% load

$$F_{UC_{100}} = \frac{10}{20.7} \times 0.8182 \times 1000 \times 10^{-6} \times 3600$$

$$F_{UC_{100}} = 1.4 \text{ kg/hr}$$

3.2 Fuel Power (F_{UP})

$$F_{UP} = \frac{\text{Fuelconsumption} \times \text{calorificvalue}}{3600}$$

For 20% load

$$F_{UP(20)} = \frac{F_{UC(20)} \times C.V}{3600}$$

$$F_{UP(20)} = \frac{0.730 \times 41881.84}{3600}$$

$$F_{UP(20)} = 8.4927 \text{ kW}$$

For 40% load

$$F_{UP(40)} = \frac{1.155 \times 41881.8}{3600}$$

$$F_{UP(40)} = 13.4370 \text{ kW}$$

For 100% load

$$F_{UP(100)} = \frac{1.4226 \times 41881.84}{3600}$$

$$F_{UP(100)} = 16.5503 \text{ kW}$$

3.3 Brake Thermal Efficiency (BTE)

$$BTE = \frac{BP_1}{F_{UP}} \times 100$$

For 20% load

$$BTE_{(20)} = \frac{BP_{(20)}}{F_{UP(20)}} \times 100$$

$$BTE_{(20)} = \frac{1.04}{8.4927} \times 100$$

$$BTE_{(20)} = 12.24\%$$

For 40% load

$$BTE_{(40)} = \frac{BP_{(40)}}{F_{UP(40)}} \times 100$$

$$BTE_{(40)} = \frac{2.08}{13.43} \times 100$$

$$BTE_{(40)} = 15.48\%$$

For 100% load

$$BTE_{(100)} = \frac{BP_{15}}{F_{UP(100)}} \times 100$$

$$BTE_{(100)} = \frac{5.2}{16.55} \times 100$$

$$BTE_{(100)} = 31.41\%$$

3.4 Specific Fuel Consumption (SFC)

$$SFC = \frac{F_u C}{BP}$$

For 20%load

$$SFC_{(20)} = \frac{0.730}{1.04}$$

$$SFC_{(20)} = 0.7019 \text{ kg/kw.hr}$$

For 40%load

$$SFC_{(40)} = \frac{1.155}{2.08} SFC_{(40)}$$

$$SFC_{(40)} = 0.5552 \text{ kg/kw.hr}$$

For 100%load

$$SFC_{(100)} = \frac{1.4226}{5.2}$$

$$SFC_{(100)} = 0.2735 \text{ kg/kw.hr}$$

CONCLUSION

Table - 2

%load	BP	BTE	FP	FC	SFC
20	1.04	12.2	8.49	0.73	0.701
40	2.08	15.4	13.4	1.15	0.555
60	3.12	21.4	14.5	1.25	0.401
80	4.16	29.9	14.9	1.28	0.30
100	5.2	31.4	16.5	0.14	0.273

For varied loading conditions, the table provides brake power, brake thermal efficiency, fuel power, fuel consumption, and specific fuel consumption values for a blend of diesel and biodiesel combination.

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