

## Speed Control of DC Motor using PID Controller - A Review

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**Abstract** - DC motors are widely used because of their ease in controllability and reliability. They are used in industrial applications like rolling mill, steel plants, electric train, and cranes. DC motor can be represented by nonlinear model for taken into account of uncertainties and nonlinearities like magnetic saturation in the control design. Here dc motor is considered as third order system. Speed of dc motor is controlled by PID controller. Performance of PID controller is improved by using tuning methods like, Genetic algorithm, Ziegler Nichols Method, Adaptive Neuro-Fuzzy Interference system ANFIS. These tuning methods are compared for making selection of PID parameters.

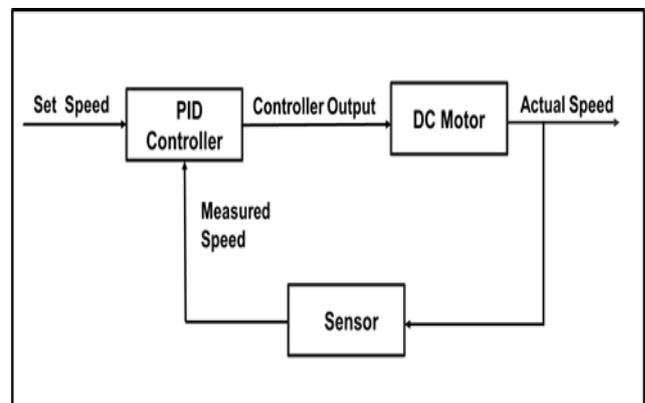
**Key Words:** Keywords- DC Motor, PID controller.

### 1. INTRODUCTION

DC motors are widely used in industries and domestic applications because of its wide range of speed control, high starting torque, high transient response and compactness [4]. Addition of proportional-integral-derivative controller is called as PID controller. PID controller are mostly preferred in industry, because of their low cost and benefits. It minimizes the error between measured speed and desired set speed. When PID is used motor reaches to desired speed smoothly and in certain time limits [6]. For tuning of PID controller various methods are used. In Ziegler-Nichols tuning method, Integral and Derivative methods are kept constant and proportional constant is only varied. MATLAB simulation shows that the performance of PID controller [1]. From this method maximum overshoot  $M_p$  and settling time  $T_s$  is specified. Genetic algorithm is repeated many times until optimum values occurred for  $M_p$  and  $T_s$ . This algorithm contains three stages selection, crossover and mutation. Adaptive Neuro-Fuzzy Inference system (ANFIS) is based on GA method. In this Fuzzy logic toolbox set the parameter of PID

Controller [1]. This method gives optimum values of  $M_p$  and  $T_s$ .

Based on Microcontroller, close loop speed control system is developed. Microcontroller is a reliable instrument to control speed of the motor. This system is applicable for different sizes of motors and it precisely controls the speed of the motor [3]. Sliding mode control technique is robust and desired speed is perfectly tracked. [26]



#### 1.1 PID Controller

PID means proportional-integral-derivative controller.

Most of Industry used PID controller for good efficiency. Approximately 95% of the closed loop operations of industrial automation sector use PID controllers. Proportional-integral-derivative controllers are combined in such a way that it produces a control signal. The PID control function can be mathematically expressed as:

$$u(t) = K_p * e(t) + K_i * \int_0^t e(t') dt' + K_d$$

A PID controller circulate signal and it gives an accurate output, which corrects the error between the

process output and the desired set point that adjusts the process accordingly and rapidly. The output of the controller is manipulated variable and is obtained by adding P, I and D components and their associated coefficients.

## 2. SEVERAL METHODS OF SPEED CONTROL OF DC MOTOR

### A Ziegler-Nichols method

Walaa M. Elsrogy et al. [1] suggested that, in Ziegler- Nichols tuning method only, proportional constant is varied and other two are kept constant.  $K_p$  is increased by the factor of 2 until continuous oscillations is not getting. Period of oscillation and gain is known as ultimate period and gain. From this method maximum overshoot  $M_p$  and settling time  $T_s$  is specified.

Siddhesh Dani et al.[5] suggested that, PID controller the values of  $K_P$ ,  $T_I$  and  $T_D$  are determined by using Ziegler-Nichols method. LQR is used for linear plants for optimum control. MPC is an optimal control method for linear and nonlinear systems. Based on the process model it predicts responses of the system in moving or receding horizon.

V. Antanio [16] discussed that, Ziegler Nicholas method is straight forward method which is used for tuning of PID controller. Ziegler Nicholas and Modified Zeigler Nicholas tuning method is used for implementation of PID controller for DC motor speed control. The transient response specifications such as rise time, Settling time and percentage overshoot can be minimized for better speed response of DC motor. The PI and PID controllers are used to measure the speed of DC motor.

Walaa M. Elsrogy et al. [17] presents, in Ziegler Nicholas method speed is measured and it gives response to the system using closed loop system. Initially, the integral and derivative parameters will be set to zero. The proportional coefficients are slowly increased from zero to such a value at which the system begins to oscillate continuously. The proportional coefficients at this value is called as ultimate gain ( $K_u$ ) and the period of oscillation at this value is known as ultimate period ( $T_u$ ).

Walaa M. Elsrogy et al. [1], [29] presents that; when the controller is in proportional mode the gain of controller ( $K_p$ ) have small value initially for which the response will be sluggish. By increasing  $K_p$  by factor of two the response become oscillatory. It is finally adjusted until the response produces continuous oscillation.

Ziegler-Nichols Tuning Rule are obtained from the following table.

**Table -1:**

Controller Type	$K_p$	$K_i$	$K_d$
PID	$K_u/1.7$	$T_u/2$	$T_u/8$

### B Genetic Algorithm method

Santosh Kumar suman and Vinod Kumar Giri [2] presents, Genetic Algorithm method for speed control of DC motor. Here separately excited dc motor is taken and its circuit model using MATLAB is created. Firstly, parameters of PID controller are decided by conventional method by increasing  $K_p$ . So the systems parameters like maximum overshoot and settling time are not tuned to its optimum. GA is hereditary calculation approach.

Wai-Min Qi and Wei-Youcai [6] discussed about genetic algorithm method for non-linear PID controller. Because of non-linear nature of each gain parameter can change error signal more attention is given to them. GA gives optimum values of the three PID constants.

Yingfa Wang and Chang Liang [9], [23], discussed that, adaptive speed control approach focused on genetic algorithm tuning radial basis function (RBF) neural network controller for brushless DC motor. In this approach, the RBF neural network whose structure and parameters of hidden-unit have been trained by genetic algorithm off-line constitutes a speed loop controller.

Xiu Juan Ma et al. [10] Suggested that, Brushless DC Motor is taken to plant, to compare the traditional PID controller with genetic algorithm back propagation neural network PID controller. It proves that by adopting genetic algorithm optimization back propagation neural network PID controller, to calculate the PID parameters has made the kinetic characteristic and the strong and good condition of the system much better.

Sumana Chowdhary [12] discussed about, problem solution generic algorithm required coding. Most of binary coding used in generic algorithm. The solution of an optimization problem in the form of strings can be done by implementing genetic algorithm which requires encoding. Generally, binary coding of parameters is done. The more efficient result is given by floating point representation. The chromosome of particular individual in a population is represented by the coded parameter in a string.

Megha Jaiswal and Mohna Phadnis[21] discussed about, genetic algorithm consists three stages like Selection, Crossover and Mutation. In genetic algorithm, coding is expressing the individual by the binary strings of zero and one. The chromosomes from the current generation to be parents for next generation is selected by the selection operator. The two offspring for each parent pair given from the selection operator is computed by the crossover operator. Mutation is the occasional introduction of new

features into the solution strings of the population pool to maintain diversity in population.

### C Fuzzy-Neuro method

Sumana Chowdhary [12] suggested that, fuzzy logic deals with output with respect to input. Error of the output with respect to input considering a signal is a long process then Fuzzy logic treat set the future value. When an exact mathematical relation of the output variable with the input variable cannot be formulated, Fuzzy logic can be employed for its evaluation. It deals with linguistic variables. The input variables characterized by a membership function such that each variable belongs to a Fuzzy set with certain degree of Fuzziness. It can be graphically represented by the membership function.

Walla M. Elsrogy et al.[17] discussed that, this fuzzy controller method is divided into four components. These four components are Fuzzification, Inference engine, Rule base, Defuzzification.

Abhishek D. Gandhi et al. [20] Fuzzy logic is multi valued logic. Fuzzy logic defines the value like Yes/ No, True/False, etc.

Amit Kumar Sahoo and Sweet Suman [25] presented Fuzzy logic create path of system to more sharp. Fuzzy logic consists four types like Fuzzification, Fuzzy inference system, rule base and diffusificaton.

Nikhil Tripathi et al. [28], discussed that, model of Fuzzy logic s logical mathematical procedure based on "IF- THEN" rule system.

Vijay Singh and Vijay Kumar Garg [30] presented, to control brushless DC motor, improved Fuzzy PID controller is used.

### D Neuro PID method

Huaji Wang and Zhaiyong Li [7] discussed that, integrates organically neural network and the tradition a PID to constitute brushless DC motor speed control system based on BP neural network self-tuning parameters PID control is used for the performance and accuracy requirements of brushless DC motor speed control system. In the beginning several seconds, the traditional PID controller is used, and then after training for seconds, another parameter self-tuning PID controller based on BP neural network. MATLAB/SIMULINK. So is established for simulation model.

Maohua Zhang and Changliang Xia [8] discussed that, brushless DC motor is difficult to get a satisfying result for BLDCM using the conventional linear control method because, the brushless DC motor (BLDCM) is a non-linear and multi-variable system. This paper presents, focuses on BLDCM because of single neural PID adaptive control for based on

wavelet neural network on-line identification. The single neuron PID to construct the adaptive controller of BLDCM is method used. Also, a wavelet neural network (WINN) is built to construct the on-line reference model of BLDCM, and then identify the output of the motor.

Yingfa Wang and Changliang Xia [9] suggested that, the research about the high performance of BLDCM is important because of the brushless DC motors (BLDCM) are a nonlinear and multi-variable system. Normally, neural network is used for control method.

Ali Bekir et al. [19] discussed that, separately excited a DC motor apathetic by DC to DC converter is used to speed control by using a Neuro PID controller.

### E PWM Technique

S. E. Ali et al.[3] presented, the microcontroller with chopper is used for speed control of dc motor. DC- to- dc chopper is driven by PWM signals generated by microcontroller. Changing PWM duty cycle means changing motor terminal voltage, which in turn controls the motor speed. This is Microcontroller based adjustable closed-loop of DC motor speed control system. Microcontroller is a reliable instrument to control speed of the motor. This system is applicable for different sizes of motors and it precisely controls the speed of the motor.

### F Jaya optimization algorithm (JOA)

Ravi Kiran Achanta and Vinay Kumar Pamula [4] presented, Jaya Optimization Algorithm (JOA) is used for speed control of dc motor. This technique reduces disadvantages of traditional method. JOA based PID controller in compared with particle swarm optimization (PSO) based PID controller. All the optimization algorithms like GA, ANFIS, PSO etc requires specific parameters and these parameters are application dependent. Whereas Jaya optimization algorithm (JOA) is simple and requires no specific parameters. Here for different set of values of KP, KI, KD specifications like Tr, Ts, Mp, Ess are found. And the JOA algorithm is repeated until we get best values of parameters. PSO gives better steady state error where as JOA gives better rise time. Transient response is improved by using JOA.

### G Back stepping of DC motor

Chen Lanping et al. [13] discussed that, they had discussed back stepping method of DC motor control design. Back stepping control technique is used to control speed of DC motor. In nonlinear system back stepping techniques are new added for speed control. Reconstruction technique is firstly transferred into Cascade form of DC motor. Back stepping technique is easy to handle with nonlinearity and uncertainty so unknown parameter can be calculated.

### 3. CONCLUSION

Based on present literature review authors concluded that PID controller is very effective and powerful controller and has better control approach in order to sustain speed of the motor. The parameter values of PID controller are set up by tuning methods. ANFIS has faster response than response of other traditional methods. [1] It is better in rise time, settling time and less steady state error. All tuning methods are compared to optimize the values of parameters like  $M_p$ ,  $T_r$ ,  $E_{ss}$  and  $T_s$ . Some new methods like JOA, PSO, LQR and MPC also give better and smoother response than traditional methods.[5] Still there is much scope in improving the PID controller design to make it more simple

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