

# EXPERIMENTAL INVESTIGATION ON PERFORMANCE OF DIESEL ENGINE ON MIXING OF TWO BIODIESELS BLENDED WITH DIESEL

N. SREENIDHI<sup>1</sup>, Dr. B. CHANDRA MOHAN REDDY<sup>2</sup>

<sup>1</sup>PG Scholar, Dept. of Mechanical Engineering, JNTUACEA, Ananthapuram, A.P., India.

<sup>2</sup>Associate professor of Mechanical Engineering, JNTUA, Ananthapuram, Andhra Pradesh, India

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**Abstract** - Quick automation and evolution in population and industrialization had resulted in the rapid growth of energy demand. Undiscriminating usage of fossil fuels led to the extermination of petroleum resources. Pollutant emanations from diesel engine have triggered foremost effects in troubling the environmental system by the release of harmful emissions and causing global warming. To daze these complications, we focused on the alternative sources like biodiesels which are derived from vegetable oils, animal fats and algae. Greater viscosity is the major problem in the usage of vegetable oils directly in a diesel engine that can be detached by transforming it into biodiesel by Transesterification. The present work is focused on the amalgamation of two biodiesel blends with diesel that are Jatropha and Mustard oil that are mixed in equal proportions on volume basis (5%, 10%, 15%, 20%). The investigational tests are done in an unmodified diesel engine and the optimum blends are found for the engine better performance.

**Key Words:** Dual biodiesel, Jatropha Curcas, Mustard oil performance characteristics, emission characteristics

## 1. INTRODUCTION:

Consumption of petroleum-based fuels that are obtained from inadequate reserves has been mounting because of the rapid industrial development and motorization of the world. This also primes to the climatic variation and results in global warming. This directed to the practice of biodiesel which is a substitute fuel identical to conventional or fossil fuel. Biodiesels can produce from plant oils, animal fats, algae, waste cooking oils etc. Biodiesel is non-hazardous and eco-friendly, oxygenated, Sulfur-free, renewable and sustainable. The biodiesel can consume purely or it can also blended with diesel and used in an engine with or without any modification required. Vegetable oils which are used in biodiesel production have similar heat values as that of pure diesel. The main disadvantage in using the biodiesel is its higher viscosity which can be degraded by preheating the oils, transesterification process or blending with diesel. Competed to petroleum diesel fuel, which is purified from natural oil, smaller amount of air contaminants such as particulates, carbon monoxide, Sulphur dioxide, unburnt hydrocarbons, and air toxics can be emitted from biodiesel. Nitrogen oxides emissions from the combustion of biodiesels are slightly higher than the emissions from that of diesel fuels.

## 2. LITERATURE REVIEW:

- Venkateshwara Rao P used Pongamia pinata and Jatropha oils mixture which are blended with diesel fuel at a variety of proportions conducted experiments in Kirloskar diesel engine and determined that biodiesels can used as fuels for stationary diesel engines for the persistence of agriculture.
- K. Srithara et al. had done experiments in a diesel engine on dual biodiesels and its blends. The biodiesels used were Pongamia pinnata and mustard oils. The experiment outcomes concluded that the thermal efficiency and mechanical efficiency were somewhat higher than the diesel and the fuel consumption values of dual biodiesels were similar to that of diesel values.
- Puneet Varma and M.P. Sharma had given conclusion that analysis of performance parameters like BSFC, BTE reduces as the blend ratio of biodiesel with diesel increased, decrease in HC and CO emissions and increase in Nitrogen oxides emissions with the biodiesels.
- Pankaj Dubey and Rajesh Gupta on conducting experiments on Kirloskar engine with dual biodiesels Jatropha and Turpentine oil and narrated that BSFC was higher and BTE was lower as compared to that of conventional diesel engine.
- Rahimi conducted experiments on diesel engine by using Diesterol (mixture of diesel, bio-ethanol, and sun-flower methyl ester) and concluded that as the percentage of bio-ethanol in the blends increases, the percentage of CO concentration in the emission reduces. This is because of the reason that bioethanol has a lesser amount of carbon compared to diesel.
- Several researchers have done their experiments on diesel engine with single biodiesel and concluded that use of single biodiesel can give appropriate engine performance for diesel engine process. Very limited works have been led using dual biodiesel in a diesel engine. Most of the experiments proposed that jatropha oil is appropriate to the engine performance and few experiments have also been performed with mustard oil, palm oil, mahua oil, cottonseed oil, rape

seed oil, canola oil etc. The present work conveys an experiment of combination of two biodiesels Jatropha Curcas and Mustard oil that are blended with diesel fuel. In the first step the physical and chemical properties of the two biodiesels are found and examined that the chemical properties are almost near to the diesel fuel. In the second step of experimentation the performance and exhaust emission characteristics of a diesel engine with dual biodiesel and its blends and the results are compared and the optimum blend is found for the engine performance.

### 3. MATERIALS AND METHODS:

The dual biodiesels (jatropha Curcas and mustard oils) used in this experimentation are prepared by the transesterification process. The biodiesel blends were made in different proportions as B05 (diesel-95%, jatropha and mustard oil-5% with equal proportions), B10(diesel-90%, jatropha-5%, mustard oil-5%) on volume basis, B15(diesel-85%, jatropha-7.5%, mustard-7.5%), B20(diesel-80%, jatropha-10%, mustard-10%) on volume basis, B100(100% pure diesel). The several chemical and physical properties of pure oils and different blends like kinematic viscosity, density, dynamic viscosity, specific gravity, flash point, fire point, calorific value, cetane number were obtained by using ASTM methods and are compared with that of diesel fuel properties. The experimental works were performed on a single cylinder four stroke water cooled VCR diesel engine with electrical loading and performance and emission characteristics were compared with that of diesel fuel. The properties of fuels are as shown in table 1.

**Table-1:** Properties of fuels and blends

S. No	Type	Specifications
1	Make	Kirloskar
2	Engine	Single cylinder, four stroke, water cooled VCR diesel engine CR ranging from 12 to 18
3	Bore diameter	87.5mm
4	Orifice diameter	20mm
5	Stroke length	110mm
6	Compression ratio	17.50:1
7	Constant speed	1500rpm
8	Injection pressure	200 bar

### 4. EXPERIMENTAL SETUP:

The engine setup for experimentation is Kirloskar make for loading with computer interface with all required instrumentation. The specifications of the engine are as shown in the Table-2. The present research experiments are carried out on a single cylinder 4 stroke water cooled diesel engine using different proportions of dual biodiesel blends at variable loads and at constant speed of about 1500 rpm. The emission test was carried out by using AVL DIGAS-444 five gas analyzer and the optimum blend of biodiesel is found for the best engine performance about 1500 rpm. The emission test was carried out by using AVL DIGAS-444 five gas analyzer and the optimum blend of biodiesel is found for the best engine performance.

**Table-2:** Engine Specifications

S. No	Properties	Diesel	Jatropha	Mustard	Blend B05	Blend B10	Blend B15	Blend B20
1	Kinematic viscosity×10 <sup>-4</sup> (m <sup>2</sup> /s)	2.3	3.3	3.6	2.8	3.1	3.2	3.6
2	Density (kg/m <sup>3</sup> )	830	925	920	830	845.6	846.8	847.2
3	Dynamic viscosity×10 <sup>-4</sup> (m <sup>2</sup> /s)	1.84	2.76	3.62	1.84	2.56	2.6	2.65
4	Specific gravity	0.84	0.842	0.92	0.84	0.848	0.851	0.852

5	Flash point (°C)	56	49	51	47	48	49	49
6	Fire point (°C)	63	51	52	48	49	50	51
7	Calorific value (MJ/kg)	45.5	39.43	37.43	44.8	42.1	42.9	43.3
8	Cetane number	48	44	37	48	48	48	46

**5. RESULTS AND DISCUSSIONS:**

**5.1 Performance Characteristics:**

**5.1.1. BRAKE THERMAL EFFICIENCY:**

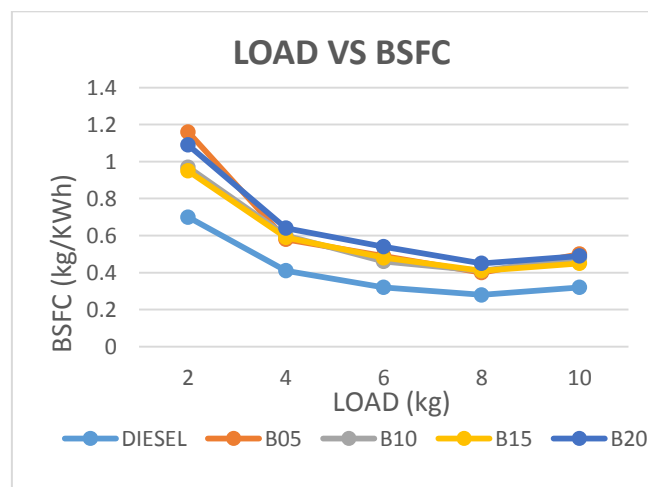


**Fig 2:** comparison of brake thermal efficiency for different blends

Fig. 2 illustrates the deviation of brake thermal efficiency with load at constant speed for various blends and diesel. It is proven that the brake thermal efficiency increases with increase in load and it is low for the different blends than diesel. It is examined that blend B15 is close to that of diesel.

**5.1.2. SPECIFIC FUEL CONSUMPTION:**

Fig 3 depicts the variation of brake specific fuel consumption with load for different dual biodiesel blends and diesel. It is clearly seen that brake specific fuel consumption decreased with rise in load and then slightly increased with increase in load at constant speed.



**Fig 3:** comparison of brake specific fuel consumption with load for different blends.

## 5.2 EMISSION CHARACTERISTICS:

### 5.2.1. CO EMISSIONS:

Fig 4 depicts that the CO emissions are lower for dual blends than diesel because of having more oxygen which helps in the complete combustion of fuels.

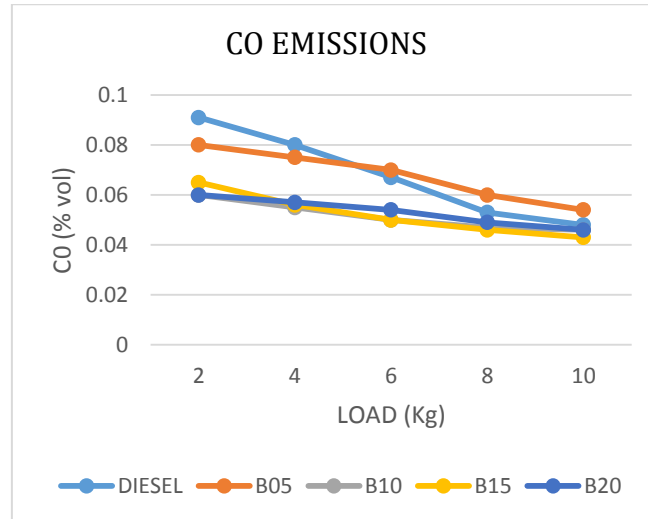


Fig.4: Variation of CO emissions

### 5.2.2. HC EMISSIONS:

Fig.5 depicts the variation of HC emissions with load and it is observed that diesel has higher HC emissions than the biodiesel blends as biodiesels has more oxygen which helps in the complete combustion of the fuels. In the fig it is clearly seen that blend B15 has lower HC emissions than other blends.

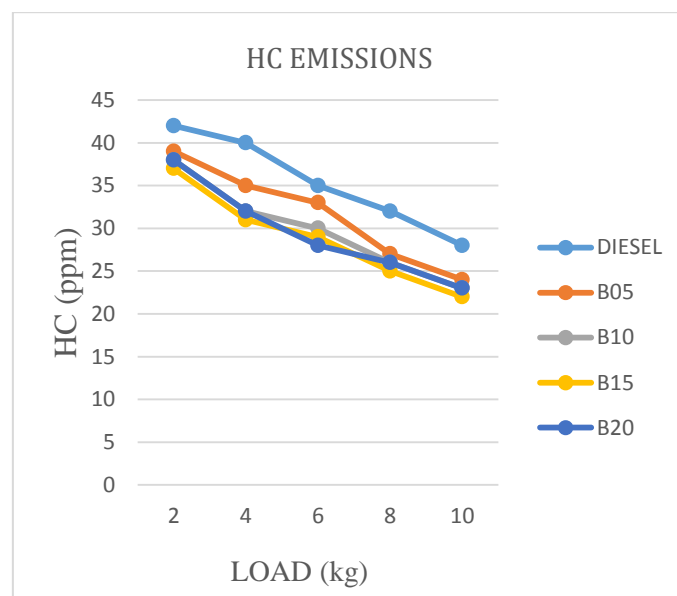


Fig 5: variation of HC emissions

### 5.2.3. NO<sub>x</sub> EMISSIONS:

It is shown that diesel emits lesser NO<sub>x</sub> emissions than the dual biodiesel because diesel has less oxygen and the NO<sub>x</sub> emissions are directly proportional to the exhaust temperature which increases with load. In fig 6 it is seen that NO<sub>x</sub> emission is higher for blend B15 at maximum load and diesel has lower NO<sub>x</sub> emissions.

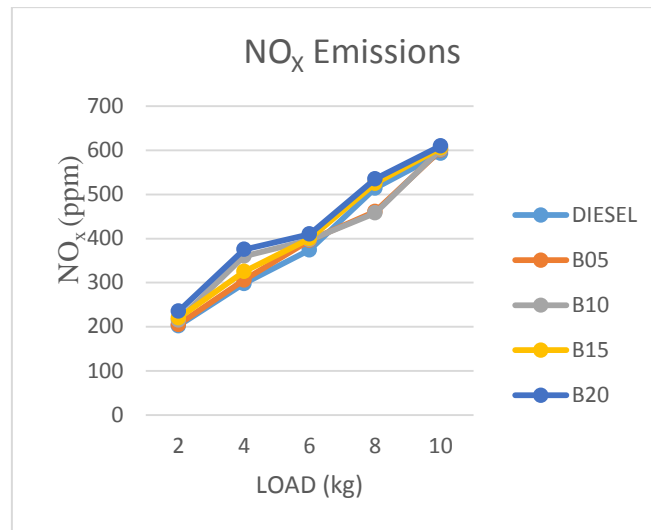


Fig 7: variation of NO<sub>x</sub> emissions

5.2.4. CO<sub>2</sub> EMISSIONS:

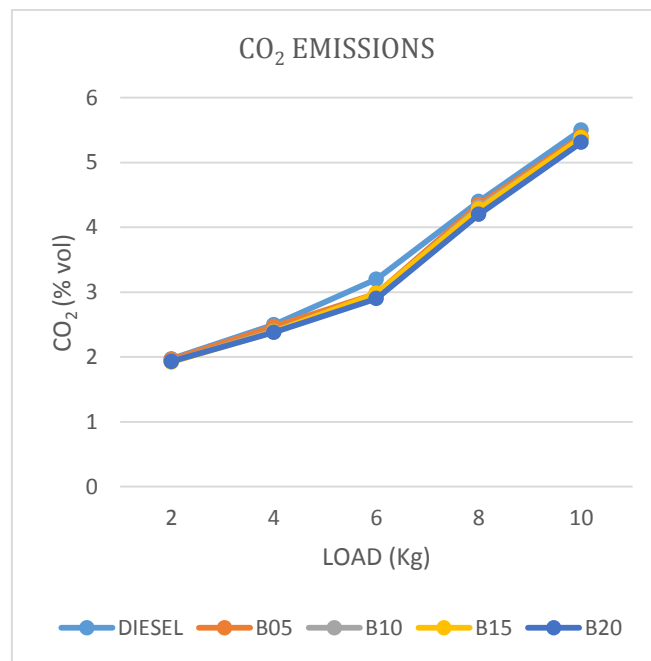


Fig. 8: Variation of CO<sub>2</sub> emissions

From the fig 8 it is depicted that CO<sub>2</sub> emissions decreases for dual biodiesel blends than the diesel fuel. The reason is having higher oxygen content in biodiesel blends than the diesel fuel.

6. CONCLUSIONS

From the experimental investigations following are the conclusions that can be drawn:

1. The brake thermal efficiency of blend B15 is close to that of diesel at all loads. At maximum load the brake thermal efficiency of all the blends is very close to that of diesel.
2. The BSFC of diesel and all the dual biodiesel blends first decreases up to 8kgs of load and then increases with load at constant speed. The BSFC of B15 is slightly higher than that of diesel.
3. The CO and HC emissions of the diesel are higher than that of the dual biodiesel blends as they have more oxygen content which helps in the complete combustion of the fuels.
4. The NO<sub>x</sub> emissions of dual biodiesel blends are higher than the diesel fuel.

Based on the experimental investigations the dual biodiesel blends give less emissions of CO and HC and better performance with that of diesel.

**NOMENCLATURE:**

Symbol	Abbreviations
rpm	Rotations Per Minute
ppm	Parts Per Million
CO	Carbon Monoxide
HC	Hydrocarbons
NO <sub>x</sub>	Oxides of Nitrogen
CO <sub>2</sub>	Carbon dioxide
BSFC	Brake Specific Fuel Consumption

**ACKNOWLEDGEMENT:**

I would like to show my special thanks of gratitude to my guide Dr. B. Chandra Mohan Reddy, Associate Professor, Head of Mechanical Department for his pearls of wisdom in guidance and support for the project.

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**BIOGRAPHIES:**

**N. SREENIDHI**

PG scholar in Adv. I.C. Engines,  
Dept. of Mechanical Engineering,  
JNTUACEA, Ananthapuram, A.P., India.



Dr. B. Chandra Mohan Reddy

M. Tech, Ph.D.,

Head of Mechanical Department,

JNTUACEA, Ananthapuram, A.P., India

Number of Research Publications:

International Journals: 25

International Conferences: 15