

## 3 WHEEL DRIVE FORKLIFT FOR INDUSTRIAL WAREHOUSE

RAJAT.RAJENDRA. WADE<sup>1</sup>, DIGVIJAY. K. TAKE<sup>2</sup>, MAHESH. S. DESHMUKH<sup>3</sup>, PRANAW. A. RAUT<sup>4</sup>

<sup>1,2,3,4</sup> Student, Department of Mechanical Engineering

<sup>1,2,3,4</sup> Jawaharlal Darda Institute of Engineering & Technology, Yavatmal, Maharashtra, India

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**ABSTRACT:** *In today's life, there's a good type of forklifts, from the big significant loading truck to the one that works among slim aisles. Forklifts have become one in all the fundamental transportation tools we tend to use in our lives. With all the forklifts in existence, we discover that their square measure some enhancements that can be created to bring the self-propelled vehicle to a much better performance. Mechanical fork raise is associate improved and advance technology that helps caused revolution at intervals the mechanical industries these days all important engineering company uses it. Widespread use of the wheeled vehicle truck had revolutionized deposition practiced before the centre of the 20th century. a mix of cloth handling system is at intervals the employment, actual from that entirely physical to people who unit of measurement semi-automatic but manually controlled. self-propelled vehicle has revolutionized warehouse work. They created to achievable for one person to manoeuvre thousands of pounds promptly. Well maintained and safely operated forklifts build lifting and transporting freight infinitely easier. this may be the ultimate description of a conventional wheeled vehicle truck. To enhances the technology any, this image module is created with remote technology, there by the operator can walk at the facet of the wheeled vehicle for higher visibility & the instrumentality area unit usually placed accurately (precision position). this may increase the protection of the operator*

**Key words:** Base (Chassis), Remote Controlled System, hydraulic bottle jack one.5 ton, DC motor.

### I. INTRODUCTION:

A wheeled vehicle besides remarked as raise truck, fork truck hoist, and vehicle truck is also a high-powered industrial truck want to spice up and move material over short distance. The wheeled vehicle was developed inside the first twentieth century by varied firms like Clark, that created transmission, and Yale & Towne manufacturing, that created hoist. The implementation of warehouse transportation technique could be a important house of business for many company, blind of their size and profile. The value of use of internal transport square measure a typical a part of the company's accounting, whereas the environmental consequences associated with it square measure usually unmarked. In many cases, significantly in very little and medium organization, there is Associate in Nursing absence of awareness of the requirement to pay the

environment fees incurred by the exploitation of internal transport suggests that that apply to off road vehicle, like wheeled vehicle, excavators or loaders usually, the wheeled vehicle is made public as a tool capable of lifting several kilograms of weight. A wheeled vehicle can be a vehicle form of somewhat truck that has two metal forks on the front accustomed carry merchandise. The wheeled vehicle operator drives the wheeled vehicle forward until the forks push at a lower place the merchandise, and will then carry the merchandise several feet inside the air by operative the forks. The forks, to boot brought up as blades or tines, square measure usually product of steel and will carry to some of tons. Forklifts square measure machines that use levers and/or pulleys to hold necessary weights. A fork carry one passes on the road may seem as if a up to date invention, but these machines square measure used for a minimum of the past 2000 years, if not longer. The Romans used forklifts to create Brobdingnagian monuments. Medieval churches were created with them. Also, the Egyptians may have used them to create pyramids. "The fashionable version is either easy or troublesome, and forklifts vary supported their application". to make the project, work lots of realistic, lots of importance is given for smart orientation, therefore a epitome module is formed for the demonstration purpose. This module simulates the required computer code this technology with slight changes at intervals the structure & motor ratings, the system may even be born-again for real applications. the manoeuvre of adjusting rotary to linear motion is implemented inside the mechanism.

### II. LITERATURE REVIEW:

The first contribution toward scientific material handling instrumentality seems to possess been the 2-wheel go-cart. during this we tend to square measure move the fabric however not carry it. In 1906, a political candidate of the Pennsylvania Railroad at Altoona, supplementary accumulator power to a baggage wagon, it absolutely was the primary power truck. the primary transportable elevator on record within the Patent and Trademark Office Database was engineered of wood in 1867, with upright, cantilever platform, and a hoist. One of the first efforts to mix horizontal and vertical motion was in 1887, once a crude truck capable of lifting its platform some inches was build. This was most likely the primary application of the unit load principle with skids. then in 1909, once the primary all steel carry truck appeared. In

1913 a truck appeared that supplementary wattage to advantage of combined vertical and horizontal handling ability. It took a kind of tiny crane mounted on a platform truck. The introduction of hydraulic power and therefore the development of the primary electrical power self-propelled vehicle, beside the utilization of standardized pallets within the late Nineteen Thirties. In 1954, a British company named state capital Bagnall, currently a part of KION cluster, developed what was claimed to be the primary slim aisle electrical reach truck. throughout Fifties to Nineteen Sixties, operator safety became a priority because of the increasing lifting heights and capacities. In our project, we tend to square measure exploitation the battery power for the horizontal movement the vehicle and therefore the human power to carry the fabric from the bottom. it's same because the 1st self-propelled vehicle beside the battery power that was use in 1913 truck the easy mechanical mechanism for the lifting the fabric.

### III. METHODOLOGY:

A fork elevate truck, conjointly referred to as a self-propelled vehicle and alternative names, may be a battery-powered industrial truck. Its main purpose is for material handling among facilities or compounds, particularly the potential to elevate masses to be positioned at height also on lower them pro re natal. Fitted with specific attachments, the fork elevate truck is also wonted to perform alternative connected functions like the transfer masses from slip sheets onto pallets, also on clamp them or to invert them. We are using the following components.

- a. Frame.
- b. Pallet.
- c. Wheel.
- d. Bottle hydraulic jack.
- e. DC motor.
- f. Accelerator.
- g. Battery.

The chassis is fictional from M.S sq. pipes. this can be finished easy fabrication, and to scale back the weight. The chassis was designed to require a static load of 3kg. The rear wheel that holds the motor and is fast to the chassis. so, the driving motors will simply accommodate below the chassis. The chassis incorporates hole for attaching front globe wheel, and for attaching the raise structure. It's an oblong plate that is command between 2 vertical channels of M.S sq. pipe that area unit unengaged to slide up and right down to raise and lower the weight/load up to a desired limit with the assistance of hydraulic bottle jack that is operated on foot and it's placed between the fork. 3 wheels area unit employed in self-propelled vehicle and the two wheels area unit placed at front and the remaining wheel area unit placed at the rear. The hydraulic device is employed for to raise

the serious material by applying smaller force. it's place at the front of the self-propelled vehicle. The hydraulic jack could be a device used for lifting serious hundreds by the appliance of a lot of smaller force. it's supported Pascal's law, that states that intensity of pressure is transmitted equally altogether directions through a mass of fluid at rest. D.C. Motor is utilized in our project for moving fork carry from one location to a special. Our project has only one motors wish to run the rear wheel. whereas the lifting portion is completed by hydraulic jack & and it's connected to the controller. The accelerator is employed for to keep up the speed of the self-propelled vehicle. we tend to area unit mistreatment the accelerate of speed bike connected to regulate controller. It provides power to motor. The battery is placed at the rear aspect of frame .12volt battery issued to provide power.



**Fig: 3-wheel drive forklift.**

### IV. CONCLUSION & FUTURE SCOPE:

Project work "3 WHEEL DRIVE FORKLIFT FOR INDUSTRIAL WAREHOUSE" is aimed to elevate the load with the assistance of hydraulic jack. the most blessings of exploitation this can be to simply handle significant load by solely pressing the jack. It will increase the productivity because of no external supply like battery or wire is hooked up. The system is meant & developed with success, for the demonstration purpose paradigm model (mini model) is built & the result's satisfactory.

After collection the go back numerous journal we tend still as analysis paper there's great deal of electricity is wasted by elevating a load or significant material thus we came to conclusion that manual hydraulic lift is that the solely thanks to stop such industrial issue like ability operator solely will operate don't seem to be needed, significant load handling and therefore the main advantage of this self-propelled vehicle is most effective, low cost & increase productivity. Most of all the electricity saving could be a major concern by exploitation hydraulic jack self-propelled vehicle. we will use human brain similarly as hands & legs & operate a self-propelled vehicle and thereby nullifying the possibilities of accident.

Our project options a simple electrical heart and a simple mechanical body. As this could be the sole one, we have straightforward quick the speed of the vehicle for manual operational. it's typically become any elegant application. Considering the project time and everybody the specified steps, we tend to tend to terminate this project is that the proper one. Since merely a simple modification in its mechanical arm and movement suggests that, we'll convert into any golem which can perform a special style of work. we'll use our human brain additional as body and legs to chop back external offer and wire. As this could be the sole one, we have manual operational bottle hydraulic jack. it's typically become any elegant application. we tend to tend to return to conclusion that operated by hand the vehicle is cut back the worth of skilled worker & any worker can have used our vehicle additional because of it's safe, cheap and straightforward to use and increase the productive.

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### V. BIOGRAPHY:



Rajat Rajendra wade  
Final year Mechanical engineering,  
JDIET, YAVATMAL.