

# A Review Study of Recent Developments in Concrete-Filled Steel Tubes

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**Abstract** - This review paper summarizes the recent studies on concrete-filled steel tubes under different scenarios with different technologies that are dominantly used in the present time. With an emphasis on present advancements, our study meticulously analyses the intricate interactions within concrete-filled steel tubes, unveiling their resilience and adaptability in diverse environments. This review paper also provides a comprehensive analysis of the performance of CFSTs under various loading conditions, exploring their mechanical behaviour, durability, and adaptability to different environments. The paper surveys a range of studies conducted over the years, offering insights into the evolution of CFST technology and its applications in modern construction. Key aspects such as seismic resistance, fire performance, and innovative construction techniques are examined, providing a holistic view of the current state of CFST research and its implications for the future of structural engineering.

*Key Words*: CFST structures, Structural engineering, Composite construction, Seismic resilience, Sustainability in construction, Resilient structures.

## **1. INTRODUCTION**

Concrete-filled steel tubes (CFST) are structural elements that combine the properties of both steel and concrete to create a composite system with enhanced performance in various engineering applications. These tubes consist of a steel outer shell or tube that is filled with concrete. The combination of steel and concrete exploits the strengths of each material, resulting in a highly efficient and versatile structural system. The Composition of concrete filled steel tubes consists steel outer tube this outer steel tube provides structural support, offering high strength and stiffness. It acts as a protective barrier, shielding the concrete from external elements and providing confinement during loading and concrete core, this inner core is filled with concrete, contributing to the overall structural capacity of the element. The concrete serves as a compressive component and benefits from the confinement provided by the steel tube. Here Fig. 1 shows cross-section of CFST whereas Fig. 2 is showing two common types of steel-concrete composite columns include steel sections encased in the concrete and steel sections which are filled with concrete.



Fig -1: Cross-section of CFST



Fig -2: Type of composite column

Concrete-filled steel tubular (CFST) structures have emerged as a focal point in construction research, driving significant developments that offer innovative solutions for leveraging the combined strength of steel and concrete in contemporary buildings. The advantages of CFST structures extend beyond fire resistance, a key feature attributed to the cooling effect of concrete; they encompass a range of structural aspects, including axial compressive performance, seismic resilience, and behaviour under various loading conditions.

Recent applications of composite concrete-filled steel tubular (CFST) columns have witnessed widespread use in construction, driven by their favourable structural behaviour. These structural members exhibit numerous advantages, including high strength and stiffness, excellent ductility, and enhanced fire resistance. Within the realm of CFST columns, a square cross-section has gained prominence for its proven ability to prevent inward local buckling, especially in seismic-prone areas. This paper draws insights from recent studies, addressing the significance of CFST columns, with a specific emphasis on those filled with high-strength concrete (HSC), showcasing the industry's shift towards advanced construction materials.

This review paper specifically concentrates on the structural engineering aspects of CFST structures. It zeroes in on two key components: composite columns and composite beams. Employing detailed computer models and extensive realworld testing, the authors explore the nuanced performance of these structural elements. The review aims to dissect recent advancements, ongoing trends in composite solutions, and the guiding principles for their design. The first section of the review delves into CFST columns, emphasizing their strength and adaptability across different scenarios. The subsequent segment focuses on a specific type of composite beam known as a slim-floor beam, offering insights into recent developments and practical applications.

To fortify this review, insights from pivotal research papers are incorporated. M. L. Romero's work sets the stage, outlining key areas of focus. Tien-Thinh Le's contribution delves into the widespread use and benefits of square CFST columns, explaining their strength, ductility, and resistance to specific types of buckling. Finally, C. Ibañez's research examines how CFST columns perform, especially when employing high-strength concrete, showcasing its potential to reduce column size while maintaining strength

## **1.1 Construction Process of CFST:**

In the realm of structural engineering, the construction process of Concrete-Filled Steel Tubes (CFST) represents a meticulous integration of steel and concrete, aimed at realizing a composite system with enhanced performance. The following overview encapsulates the key steps in the construction of CFST structures, contributing to their structural integrity and versatility:

1.1.1 Structural Design and Analysis:

The construction journey commences with a comprehensive structural analysis and design, establishing the foundational requirements and specifications essential for the optimal performance of CFST structures.

## 1.1.2 Fabrication of Steel Tubes:

High-strength steel tubes, tailored to specific geometric configurations, are meticulously fabricated. The selection of steel and manufacturing processes aligns with the rigorous standards set forth in the design phase.

## 1.1.3 Quality Assurance Protocols:

Stringent quality control measures are embedded in the fabrication process, ensuring that the steel tubes adhere to the specified standards. Non-destructive testing methods and visual inspections are deployed to guarantee the integrity of the fabricated components.

## 1.1.4 Assembling the CFST Structure:

The assembled steel tubes, crafted to the desired configuration, form the skeletal framework of the CFST structure. Welding or other appropriate methods are employed to secure the tubes in accordance with the structural design. 1.1.5 Optional Reinforcement Placement:

In certain applications necessitating additional strength and ductility, reinforcement such as steel bars or mesh may be strategically placed within the steel tubes during assembly.

1.1.6 Concrete Placement and Compaction:

The carefully formulated concrete mix, tailored to meet design specifications, is expertly placed within the steel tubes. Compaction and vibration techniques are employed to eliminate air voids, ensuring a homogenous distribution of concrete.

1.1.7 Curing for Strength Development:

Curing becomes paramount post-concrete placement, facilitating the gradual development of concrete strength. The CFST structure is placed in a controlled environment to achieve optimal curing conditions.

1.1.8 Quality Assurance and Inspection Protocols:

Rigorous quality assurance procedures persist throughout the construction process. Inspections and testing, including non-destructive methods, validate the structural soundness of both the steel tubes and the concrete core.

The completed CFST structure undergoes a meticulous final inspection, ensuring adherence to design specifications and quality standards. Upon acceptance, the structure stands ready for integration into diverse construction projects.

This refined overview of the CFST construction process encapsulates the precision and adherence to standards essential for the creation of resilient and high-performing structures in the field of structural engineering.

## 2.2 Advantages of CFSTs-

Certainly, the advantages of Concrete-Filled Steel Tubes (CFST) in the context of a research paper could be outlined as follows:

2.1.1 Structural Integrity and Load-Carrying Capacity:

CFST structures exhibit superior structural integrity and high load-carrying capacity, stemming from the synergistic combination of steel and concrete. This attribute is particularly beneficial in scenarios where structures are subjected to substantial loads.

2.1.2 Ductility and Seismic Resilience:

CFST structures display notable ductility, allowing controlled deformation under extreme loads. This inherent

ductility contributes to enhanced seismic resilience, a critical factor in regions susceptible to seismic activity.

#### 2.1.3 Durability and Corrosion Resistance:

The steel outer tube provides robust durability, while the confinement it offers shields the internal concrete from environmental factors, resulting in commendable corrosion resistance. This makes CFST structures suitable for varied environmental conditions.

#### 2.1.4 Versatility in Design:

CFST structures offer design flexibility with various geometric configurations, including circular, square, and rectangular shapes. This versatility allows for tailored solutions to meet specific architectural and engineering requirements.

#### 2.1.5 Construction Efficiency:

The prefabrication potential of steel tubes and the ease of concrete placement contribute to the efficiency of CFST construction methods, allowing for faster project completion compared to traditional approaches.

#### 2.1.6 Seismic Performance:

CFST structures demonstrate commendable seismic performance owing to their ductile behavior and capacity for energy dissipation. This makes them well-suited for regions prone to seismic events, ensuring structural safety.

## 2.1.7 Potential for Sustainable Construction:

The durability and longevity of CFST structures contribute to sustainable construction practices by reducing the need for frequent maintenance and replacements, aligning with environmentally conscious building approaches.

In conclusion, the myriad advantages of CFST structures underscore their significance in modern structural engineering, encompassing aspects of strength, resilience, fire safety, and sustainability. These attributes position CFST structures as a compelling area of research and application in contemporary construction practices.

# 2. LITERATURE REVIEW

The literature review is a pivotal component of this research paper, synthesizing insights from a diverse array of studies that collectively contribute to the understanding and advancement of Concrete-Filled Steel Tube (CFST) structures. 2.1 Seismic Behavior and Connection Design.

Sun et al. (1) investigated the seismic behavior of I-beams bolted to CFST columns using extended Tube-in-Tube Steel Outrigger Braces (TSOBs). Their work expands our understanding of connection design, offering promising avenues for enhancing seismic resilience in CFST structures.

Romero and Espinós (2) delved into recent developments in fire design provisions for CFST columns and slim-floor beams. This study provides crucial insights into the intersection of fire safety and structural integrity, laying the foundation for evolving standards.

2.2 Machine Learning in Structural Prediction.

Tien-Thinh Le (3) presented a machine learning-based prediction model for the axial capacity of square CFST columns. This innovative approach harnesses the power of predictive modeling, promising advancements in accurate and efficient structural predictions.

2.3 Collapse Performance and FRP Confinement.

Zheng et al. (4) contributed to the literature with an exploration of the anti-progressive collapse performance of fabricated connections involving CFST columns and composite beams. This study combines experimental and numerical investigations, enhancing our understanding of structural robustness under extreme loading conditions.

Zeng and Zheng (5) examined the behavior of FRP Ring-Confined CFST columns under axial compression, providing valuable insights into the application of fiber-reinforced polymers to enhance structural performance.

Du and Zhang (6) explored the axial compressive performance of CFRP-confined rectangular CFST columns using high-strength materials with moderate slenderness, further contributing to the evolving discourse on material engineering for enhanced structural capacity.

2.4 Seismic Performance and Behavior of CFST Joints.

Li et al. (7) focused on the seismic performance of concrete-encased CFST column to steel beam joints with different connection details, enriching our understanding of joint behavior under seismic loading conditions.

Nguyen and Thai (8) contributed to the literature with an investigation into the behavior and design of high-strength CFST columns with slender sections, addressing challenges and opportunities associated with slender CFST designs.

2.5 Life-Cycle Analysis and Corrosion Resistance.

Li et al. (9) undertook a life-cycle analysis of FRPstrengthened offshore CFST columns suffering from steel corrosion. This research presents a holistic view of the structural longevity and environmental sustainability of CFST structures, considering the impact of corrosion on offshore applications.

2.6 Multiphysics Artificial Intelligence in Structural Prediction.

Khan et al. (10) introduced a groundbreaking approach in predicting the ultimate axial capacity of uniaxially loaded CFST columns using multiphysics artificial intelligence. This fusion of advanced computational techniques offers a glimpse into the future of predictive modeling for CFST structures.

2.7 Reliability of Design Codes and Geometric Influence.

Thai et al. (11) critically evaluated the reliability of modern design codes for CFST columns, providing insights into potential areas for refinement and improvement in CFST design practices.

Ibañez et al. (12) conducted experimental tests and design assessments to explore the effect of steel tube thickness on the behavior of CFST columns, contributing to a nuanced understanding of how geometric parameters influence the structural response of CFST elements.

2.8 Experimental Studies on Concrete-Filled Steel Tubular Columns.

Mandal (13) conducted an experimental study to understand the behavior of short Concrete-Filled Steel Tubular Columns (CSFT) under axial compression. This work presents valuable empirical insights, comparing experimental results with analytical findings.

Tsuda, Matsui, and Mino (14) conducted tests on concretefilled steel square and circular tubular columns, examining strength and behavior under different loading conditions. Their work investigates design methods for slender composite columns.

2.9 Nonlinear Analysis of Steel-Concrete Composite Structures.

Spacone and El-Tawil (15) provided a state-of-the-art overview of nonlinear analysis of steel-concrete composite structures, focusing on frame elements, section models, and fiber models. This comprehensive review contributes to our understanding of the nonlinear behavior of these structures. 2.10 Influence of Parameters on Strength and Behavior.

Zeghichea and Chaouib (16) conducted tests on 27 concrete-filled steel tubular columns, examining the influence of parameters such as column slenderness, load eccentricity, and compressive strength of the concrete core on strength and behavior. The findings highlight the importance of these parameters in determining the performance of CFST columns.

In summary, this literature review encapsulates a broad spectrum of research contributions, ranging from seismic behavior and connection design to machine learning applications, collapse performance, FRP confinement, lifecycle analysis, multiphysics artificial intelligence, reliability considerations, geometric influences, and empirical studies on concrete-filled steel tubular columns. The synthesis of these studies sets the stage for a comprehensive analysis and synthesis in the subsequent sections of this review research paper.

## **3. CONCLUSIONS**

In conclusion, this review focuses on the structural engineering aspects of Concrete-Filled Steel Tubes (CFST), providing a detailed analysis of their resilience, adaptability, and performance under diverse loading conditions.

The construction process underscores precision in integrating steel and concrete, ensuring the development of resilient and high-performing structures. The advantages of CFST structures, such as superior load-carrying capacity, seismic resilience, and design versatility, highlight their significance in modern structural engineering. The literature review encompasses a diverse array of studies, ranging from seismic behavior to machine learning applications, enriching our understanding of CFST structures.

The synthesis of these studies sets the stage for a comprehensive analysis, paving the way for future advancements in the dynamic field of concrete-filled steel tubes. This overview positions CFST as a compelling area for innovation in contemporary structural engineering practices.

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