

# Risk Assessment and Mitigation in the Development of Electric Motorcycle Products

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**Abstract** - The global automotive market is experiencing a significant surge in the demand for electric motorcycles, driven by consumer preferences and government initiatives. This expanding sector, while promising, presents unique challenges due to the constantly evolving nature of electric vehicle technologies. This research paper identifies, assesses, and proposes mitigation strategies for the primary risks associated with electric motorcycle product development.

## 1. INTRODUCTION

Electric motorcycles offer a multitude of advantages, from reduced pollution and minimal noise to cost-effective operation, setting them apart from their gasoline-powered counterparts. Nevertheless, the incorporation of advanced technologies in electric motorcycle development introduces a unique set of challenges. These challenges encompass:

### 1.1 Limited Range:

Inconsistent range performance is a concern, as the actual range of electric motorcycles can vary due to factors such as temperature, rider behavior, and the condition of the battery. Manufacturers are working on improving range predictability. The availability of high-speed charging stations is limited, particularly in less densely populated areas, making long-distance travel less convenient for electric motorcycle riders.

### 1.2 Charging Infrastructure:

Different manufacturers use various plug types and charging standards, leading to compatibility issues and the need for multiple adapters for riders. In urban areas, the lack of designated parking spaces with charging infrastructure can be a barrier to electric motorcycle adoption, as charging at home might not be an option for all riders.

### 1.3 Battery Technology:

Battery degradation over time can affect the performance and range of electric motorcycles. Manufacturers are

working on battery management systems to mitigate this issue. Lithium-ion batteries rely on materials like lithium, cobalt, and nickel, which are subject to supply chain constraints and fluctuating prices, impacting the overall cost and availability of electric motorcycles.

### 1.4 High Initial Cost:

High upfront costs can be attributed to the expense of battery technology, which remains a significant component of the motorcycle's cost. While electric motorcycles offer long-term savings through lower operating costs (no gasoline, fewer maintenance requirements), consumers may focus on the immediate investment.

### 1.5 Safety Concerns:

The lack of standardized sounds for electric motorcycles poses safety concerns, as other road users, especially pedestrians, might not hear approaching electric motorcycles. The quiet operation of electric motorcycles, particularly at low speeds, can create safety issues in urban settings, as they are less noticeable to other traffic participants.

### 1.6 Regulatory Hurdles:

Licensing requirements for electric motorcycle riders vary by region, creating complexities for riders crossing jurisdictional boundaries. Regulators are working to establish consistent safety and environmental standards for electric motorcycles, but this process can be slow and challenging.

### 1.7 Market Awareness:

Limited marketing and outreach efforts have resulted in low consumer awareness of electric motorcycles and their benefits. Common misconceptions include concerns about range limitations, charging infrastructure, and affordability.

### 1.8 Perceived Limited Performance:

Historically, electric motorcycles were criticized for their slower acceleration and lower top speeds compared to gasoline-powered counterparts. However, these issues are being addressed with technological advancements, and many modern electric motorcycles offer impressive performance. Manufacturers are improving electric motor technology, battery systems, and chassis design to rival or surpass the performance of traditional motorcycles.

### 1.9 Supply Chain & Component Availability:

The global supply chain for electric motorcycle components, including batteries and electric motors, can be susceptible to disruptions, such as natural disasters or geopolitical tensions. Securing a reliable and consistent supply of critical components, such as rare-earth metals, remains a challenge for manufacturers.

### 1.10 Resale Value:

Resale value for electric motorcycles can be uncertain, partly because of rapid technological advancements. Buyers might be concerned that their electric motorcycle will quickly become outdated. Offering longer warranties and publishing reliable data on battery life and performance can help boost confidence in the resale value of electric motorcycles.

### 1.11 Environmental Impact:

The production and disposal of lithium-ion batteries can have a significant environmental impact due to resource extraction, manufacturing processes, and end-of-life recycling. Researchers and manufacturers are exploring ways to minimize the environmental impact through recycling and reuse of battery components and materials.

### 1.12 Policy and Incentives:

Government policies and incentives play a critical role in shaping the electric motorcycle market. Inconsistencies and short-term incentives can hinder long-term planning for manufacturers and consumers. Clear and stable policies that promote electric vehicle adoption and investment in infrastructure are crucial for market growth.

### 1.13 Technical Challenges:

Electric motorcycles require high-voltage components, such as batteries and electric motors, which must meet stringent safety standards. Ensuring the reliability and safety of these components is a primary technical challenge. Electric motorcycles need to be designed to handle various terrains and weather conditions. Manufacturers are working on improving the durability and performance of these vehicles, particularly for off-road and adverse weather use.

## 2. RISK EVALUATION

Risk evaluation, as demonstrated in the comprehensive chart provided below, plays a pivotal role in the strategic management of challenges within the electric motorcycle market. It entails a meticulous assessment of each risk, considering its likelihood and potential impact, which is quantified on a scale of 1 to 10. These risk scores facilitate the categorization of risks into low, moderate, or high risk levels. This systematic approach allows organizations in the electric motorcycle industry to gain a deeper understanding of potential threats. It not only informs the prioritization of mitigation efforts but also guides resource allocation. Moreover, risk evaluation is an ongoing process, requiring regular review and adaptation to changing circumstances, new information, and emerging challenges. By adopting a proactive approach to risk evaluation, organizations can make informed decisions, establish preventative measures, and formulate effective contingency plans to navigate uncertainty successfully and ensure the resilience and growth of the electric motorcycle market.

Risk	Likelihood (1-10)	Impact (1-10)	Risk Score	Risk Level	Risk Owner
Limited Range	6	7	42	High	Product Development Team
Charging Infrastructure	8	6	48	High	Infrastructure Providers
Battery Technology	7	8	56	High	Research & Development
High Initial Cost	7	8	56	High	Marketing & Sales
Safety Concerns	6	6	36	Moderate	Regulatory Affairs
Regulatory Hurdles	9	9	81	High	Government Affairs
Market Awareness	4	6	24	Low	Marketing & Sales
Perceived Limited Performance	4	6	24	Low	Product Development Team
Supply Chain and Component Availability	9	9	81	High	Supply Chain Management
Resale Value	6	6	36	Moderate	Marketing & Sales
Environmental Impact	4	8	32	Moderate	Sustainability Department
Policy and Incentives	9	9	81	High	Government Affairs
Technical Challenges	7	8	56	High	Engineering & Development

Table -1: Risk Assessment

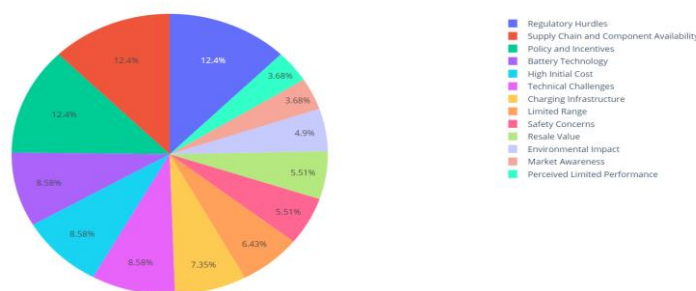


Chart -1: Risk Distribution

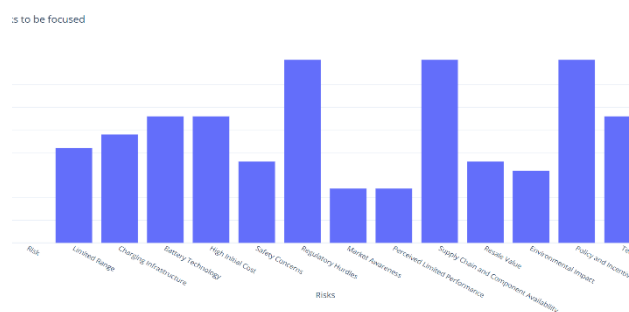


Fig -1: Sectors to focus

### 3. RISK REDUCTION

Mitigation plans can be created after the risks have been evaluated. Examples of risk mitigation tactics for the dangers mentioned above include the following:

Risk	Risk Mitigation
Limited Range	1. Improve battery technology. 2. Expand charging infrastructure.
Charging Infrastructure	1. Collaborate with governments and utilities for charging stations. 2. Invest in fast-charging technology.
Battery Technology	1. Research and develop more energy-dense batteries. 2. Enhance battery management systems.
High Initial Cost	1. Offer financing options. 2. Educate consumers on long-term cost savings.
Safety Concerns	1. Implement sound emission standards. 2. Promote rider safety education.
Regulatory Hurdles	1. Engage with policymakers for consistent regulations. 2. Advocate for incentives.
Market Awareness	1. Launch targeted marketing campaigns. 2. Partner with dealers for test rides.
Perceived Limited Performance	1. Showcase the high performance of electric motorcycles. 2. Develop innovative features.
Supply Chain and Component Availability	1. Diversify suppliers. 2. Establish buffer stocks for critical components.
Resale Value	1. Offer certified pre-owned programs. 2. Provide transparent battery health reports.
Environmental Impact	1. Invest in sustainable battery recycling and disposal programs. 2. Promote eco-friendly production.
Policy and Incentives	1. Advocate for stable, long-term policies. 2. Educate policymakers on the benefits of electric motorcycles.
Technical Challenges	1. Conduct rigorous testing and quality control. 2. Invest in research and development for off-road capabilities.

- These include the need for improving range predictability and expanding charging infrastructure, standardizing plug types and engaging with local governments for charging infrastructure development.
- Enhancing battery technology and exploring alternatives, along with promoting financing options and cost-saving education, can mitigate concerns about high initial costs. Ensuring standardized sounds for safety and advocating for consistent regulations across regions tackle safety and regulatory hurdles.
- Targeted marketing campaigns and dealership partnerships can raise market awareness, while continuous research and development efforts enhance performance and tackle supply chain vulnerabilities.
- Strategies for bolstering resale value through extended warranties, sustainable battery practices, and advocacy for stable policies further strengthen the market. Rigorous testing, quality control, and continuous R&D address technical challenges, ensuring the reliability, safety, and performance of electric motorcycles in various conditions, both on and off-road.

#### 4. CONCLUSIONS

In conclusion, the development and proliferation of electric motorcycles are poised to revolutionize the automotive industry by offering a sustainable, eco-friendly alternative to conventional gasoline-powered bikes. However, the path to electric motorcycle market expansion is fraught with a complex landscape of challenges. From issues related to range predictability and charging infrastructure compatibility to concerns about

battery technology, high initial costs, and safety considerations, this research has illuminated the multifaceted nature of these obstacles. Additionally, regulatory hurdles, limited market awareness, and perceived performance limitations present formidable barriers. The significance of addressing supply chain disruptions, enhancing resale value, and minimizing the environmental impact cannot be understated. Moreover, the influence of policy and incentives on market growth is crucial. To navigate these challenges successfully, the electric motorcycle industry must adopt a holistic risk mitigation plan that encompasses technological innovation, advocacy, marketing, and a commitment to environmental responsibility. By proactively addressing these risks and leveraging the opportunities they present, the electric motorcycle market can continue its trajectory towards a sustainable, thriving, and environmentally conscious future. The research underscores the importance of a collaborative effort between industry stakeholders, regulators, and consumers in advancing this transformative transportation sector.

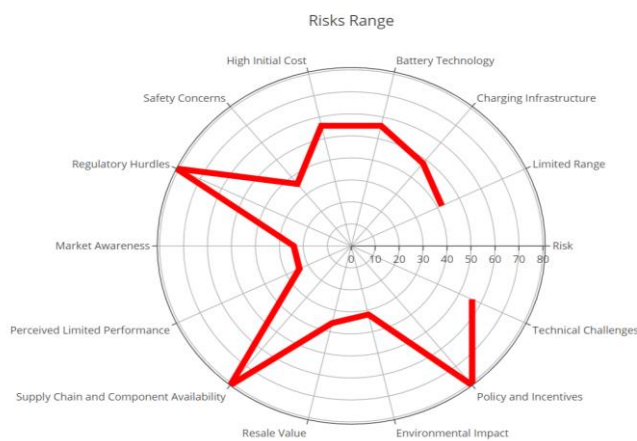


Fig - 2 : Risk Range

## 5. RECOMMENDATIONS

Further research in the field of electric motorcycles should encompass a wide spectrum of critical areas. Longitudinal studies focusing on battery performance are essential to assess the actual durability and maintenance requirements of electric motorcycle batteries, influencing buyer decisions significantly. Comparative safety studies between electric motorcycles and traditional gasoline counterparts can provide in-depth insights into collision rates and injury patterns, aiding in the development of safer vehicles. Moreover, there is a need to optimize the expansion and standardization of charging infrastructure, examining effective placement strategies in urban and rural areas, and the collaborative roles of governments, private entities, and manufacturers.




Additionally, comprehensive research on consumer behavior and market adoption is essential to gauge the impact of marketing, incentives, and educational efforts on the electric motorcycle industry's growth. Economic and environmental impact studies can provide a holistic view of the industry's contributions, while an analysis of evolving regulations and policies helps identify areas for improvement. Exploring emerging battery technologies like solid-state batteries, sustainable supply chain solutions, and standardized sound emission regulations further enhance the industry's sustainability. Finally, benchmarking performance, investigating the role of incentives, and monitoring technological advancements are critical components of comprehensive research in this evolving field, contributing to the industry's development and environmental objectives.

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